



PERRY JOHNSON LABORATORY ACCREDITATION, INC.

Certificate of Accreditation

Perry Johnson Laboratory Accreditation, Inc. has assessed the Organization of:

QUALITEX NE, LLC
4185 East Park 30 Dr, Columbia City, IN 46725

*and hereby declares that the Organization is accredited in accordance with
the recognized International Standard:*

ISO/IEC 17025:2017

Whereby, technical competence has been confirmed for the associated scope supplement, in the fields of:

Dimensional Calibration
(As detailed in the supplement)

Accreditation claims for conformity assessment activities shall only be made from the addresses referenced within this certificate and shall apply solely to those activities identified in the related scope. This Accreditation is granted subject to the Accreditation Body rules governing the Accreditation referred to above, and the Organization hereby commits to observing and complying with those rules in their entirety.

For PJLA:

Initial Accreditation Date:

Issue Date:

Expiration Date:

March 22, 2021

July 17, 2025

August 31, 2027

Tracy Szerszen
President

Accreditation No.:

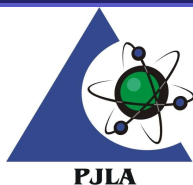
Certificate No.:

97221

L25-541

Perry Johnson Laboratory
Accreditation, Inc. (PJLA)
755 W. Big Beaver, Suite 1325
Troy, Michigan 48084

*The validity of this certificate is maintained through ongoing assessments based
on a continuous accreditation cycle. The validity of this certificate should be
confirmed through the PJLA website: www.pjllabs.com*



Certificate of Accreditation: Supplement

QUALITEX NE, LLC

4185 East Park 30 Dr, Columbia City, IN 46725
Contact Name: Logan Williams Phone: 260-515-3676

Accreditation is granted to the facility to perform the following conformity assessment activities:

FIELD OF CALIBRATION	MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE (AND SPECIFICATION WHERE APPROPRIATE)	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (\pm)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED	CALIBRATION MEASUREMENT METHOD OR PROCEDURES USED	LOCATION OF ACTIVITY
Dimensional	Plug Gages (Class ZZ)	Up to 27 mm	4.7 μ m	Micrometer	Procedure # QTW-CP06	F
Dimensional	Indicators	Up to 50.8 mm	14 μ m	Gage Blocks, Surface Plate	Procedure # QTW-CP01	F
Dimensional	Steel Artifacts/ Fixtures/ Jigs (X Axis)	Up to 900 mm	(8.7 + 0.005 L) μ m	CMM	Procedure # QTXW-CP02	F
Dimensional	Steel Artifacts/ Fixtures/ Jigs (Y Axis)	Up to 1 500 mm	(8.7 + 0.005 L) μ m	CMM	Procedure # QTXW-CP02	F
Dimensional	Steel Artifacts/ Fixtures/ Jigs (Z Axis)	Up to 800 mm	(8.7 + 0.005 L) μ m	CMM	Procedure # QTXW-CP02	F

1. The CMC (Calibration and Measurement Capability) stated for calibrations included on this scope of accreditation represents the smallest measurement uncertainty attainable by the laboratory when performing a more or less routine calibration of a nearly ideal device under nearly ideal conditions. It is typically expressed at a confidence level of 95 % using a coverage factor k (usually equal to 2). The actual measurement uncertainty associated with a specific calibration performed by the laboratory will typically be larger than the CMC for the same calibration since capability and performance of the device being calibrated and the conditions related to the calibration may reasonably be expected to deviate from ideal to some degree.
2. The laboratories range of calibration capability for all disciplines for which they are accredited is the interval from the smallest calibrated standard to the largest calibrated standard used in performing the calibration. The low end of this range must be an attainable value for which the laboratory has or has access to the standard referenced. Verification of an indicated value of zero in the absence of a standard is common practice in the procedure for many calibrations but by its definition it does not constitute calibration of zero capacity.
3. Location of activity:

Location Code	Location
F	Conformity assessment activity is performed at the CABs fixed facility
4. Measurement uncertainties obtained for calibrations performed at customer sites can be expected to be larger than the measurement uncertainties obtained at the laboratories fixed location for similar calibrations. This is due to the effects of transportation of the standards and equipment and upon environmental conditions at the customer site which are typically not controlled as closely as at the laboratories fixed location.
5. The term L represents length in inches or millimeters as appropriate to the uncertainty statement.



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Whereby, technical competence has been confirmed for the associated scope supplement, in the fields of:

Dimensional Testing
(As detailed in the supplement)

Accreditation claims for conformity assessment activities shall only be made from the addresses referenced within this certificate and shall apply solely to those activities identified in the related scope. This Accreditation is granted subject to the Accreditation Body rules governing the Accreditation referred to above, and the Organization hereby commits to observing and complying with those rules in their entirety.

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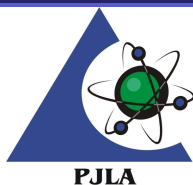
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97221

L25-542

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Certificate of Accreditation: Supplement

QUALITEX NE, LLC

4185 East Park 30 Dr, Columbia City, IN 46725
Contact Name: Logan Williams Phone: 260-515-3676

Accreditation is granted to the facility to perform the following conformity assessment activities:

FIELD OF TEST	ITEMS, MATERIALS, OR PRODUCTS TESTED	COMPONENT, CHARACTERISTIC, PARAMETER TESTED	SPECIFICATION OR STANDARD METHOD	TECHNOLOGY OR TECHNIQUE USED	FLEX CODE	LOCATION OF ACTIVITY
Dimensional Inspection	Artifact – 1D Measurement	Physical Dimensions	Procedure# QTXW-CP06	Micrometer	F1, F4	F
Dimensional Inspection	Artifact – 1D Measurement	Physical Dimensions	Procedure# QTXW-CP08	Caliper	F1, F4	F
Dimensional Inspection	Artifact – 2D Measurement	Physical Dimensions	Procedure# QTXW-CP09	Optical Comparator	F1, F4	F
Dimensional Inspection	Artifact – 3D Measurement	Physical Dimensions	Procedure # QTXW-CP02	Coordinate Measuring Machine	F1, F4	F

1. Location of activity:

Location

F

Location

Conformity assessment activity is performed at the CABs fixed facility

2. Flex Code:

- F0- Fixed scope item. No deviations allowed to the line item as identified, except for updating to the most recent version of an accredited standard method after verification.
- F1- Laboratory has the capability to test a new item, material, matrix, or product similar in composition to item, material, matrix, or product identified on the scope
- F2- Laboratory has the capability to introduce the newest revision of an accredited authoritative standard method (with no modifications) identified on the scope
- F3- Laboratory has the capability to introduce a parameter/component/analyte to an accredited test method identified on the scope
- F4- Laboratory has the capability to introduce a new revision of an accredited non-standard method using the same technology or technique identified on the scope
- F5- Laboratory has the capability to introduce a validated method that is equivalent to an accredited method (using same technology or technique) identified on the scope